DATASHEET

KSS Temperature Sensors

KSS Data Sheet - DS - TP - 001- 00



Temperature Sensors



Industrial Thermocouple



Temperature Transmitters and Controllers



Thermocouple and RTD Connectors







Thermocouple Wire







About The Products & Manufacturer

The Temperature Products is distributed by **Khot Systems and solution**, an authorized distributor of highquality temperature measurements and solutions manufacturer **TempoTech Controls**.

TempoTech Established in 1989. Specialists in industrial process temperature measurement & control (-200°C to + 2500°C) using custom application specific sensors including infrared technology. Manufacturer of sensors and distributor of instrumentation products.

TempoTech Controls temperature solutions across Australia and in India it is **TempoTech Controls India Pvt Ltd.** in Gurgaon, Haryana, India. With headquarters in **Canada.**

Product Overview

Temperature sensors and temperature instrumentation products range of units include thermocouples, RTDs, thermowells, transmitters, data loggers, bayonet adaptors, connectors, thermocouple cable, RTD extension wire.

Probes and temperature sensors are available in all the normal K, J, T, N, E thermocouple materials, RTD Pt100, Pt1000, Ni120 and Cu10 Ohms. Industrial probes are available with cable, threaded boss, or weatherproof heads. Hand-held probes come with a choice of handle and retractile or normal cable. A range of plugs, sockets, and 2-wire transmitters complement our range of temperature sensors

Types Of Sensors

The Resistance Temperature Detector (RTD):

An RTD (Resistance Temperature Detector) looks similar to a thermocouple, but works on the principal of resistance increasing with temperature. 100 Ohms @ 0°C, 138.51 Ohms @ 100°C etc.

RTD are much more accurate and linear than thermocouples and may be connected to instrumentation using copper wire.

RTD have a Platinum element and therefore are more expensive than equivalent J or K Thermocouples.

They come in (2), (3) or (4) wire versions, colour coded R&W, RR&W or RR&WW. Generally, RTD are installed up to 450°C (842°F).





since 1989

TempoTech

Standard Probe Specifications:

TempoTech manufactured stainless steel RTD Probes use Platinum wire wound detectors for temperatures from -200 to 800°C continuous operation and Thin Film Platinum detectors for temperature range –50 to 400° C. Probes is Magnesium Oxide (MGO) filled with Teflon (PFA) insulated lead wires.

- ACCURACY (DIN class "A", PT100, 100 Ohms @ 0°C):
 - + 0.35°C @ -100°C
 - + 0.15°C @ 0°C
 - + 0.35°C @ 100°C
 - Tighter tolerances are available i.e. 1/10 DIN B
- <u>TEMPERATURE COEFFICIENT (Alpha)</u>: 0.00385 Ohms/Ohm/°C
- <u>STANDARDS</u>: DIN 43760 (1980), IEC 751 (1995), BS EN 6075 (1996), International Temperature Scale (ITS-90)
- <u>SELF HEATING (detector)</u>: Less than 0.3°C with 10 mw dissipation @ 0°C
- <u>RESPONSE TIME</u>: 4 seconds for a 63% step change when measured in 25 and 100°C water flowing @ 3 ft/sec

Optional Features:

- I600 sheath
- 392 alpha
- Duplex
- Other diameters including Metric, B, 1/3, 1/5, or 1/10 DIN tolerances
- Pt1000
- · Fiberglass insulated lead wire







Thermocouple Sensor:

Thermocouples are used to measure industrial process temperatures from - $184^{\circ}C$ (- $300^{\circ}F$) to $1482^{\circ}C$ ($2700^{\circ}F$). They sense temperature at the tip when two dissimilar metal wires are joined together to form a junction. At the (+) & (-) terminals a millivolt age increases as the temperature goes up.

Thermocouples are "application specific" to exactly meet each customer's process needs... made to order and rarely off the shelf.

Since there are millions of industrial processes, there are millions of thermocouple variations. If the Thermocouple is specified incorrectly, it may last for only a few minutes in the process. For harsh applications, some thermocouples last only a few months. It is difficult to predict service life for all applications.

As a manufacturer, TempoTech selects the "best fit" thermocouple for longest service life based on...

- Maximum operating temperature
- Environment (liquid, gas, atmosphere, chemical etc)
- Mechanical Mounting Requirements

The most common thermocouple calibration types are J & K and one lead is magnetic. The lead wires and outer jacket are colour coded.

A thermocouple must be hooked up to instrumentation with thermocouple extension wire and the red lead is always negative.



Thermocouple Grade

Thermocouple wire is used in the manufacture of thermocouple sensors and may be calibrated at temperatures above 200°C (392°F). It is exposed to high oven, furnace, and other process temperatures.

Thermocouple Extension Grade

Thermocouple extension wire is used to connect a thermocouple temperature sensor to a measurement or control device such as a transmitter, controller, recorder, or PLC. Extension wire is calibrated for operating temperatures below 200°C (392°F). Runs should not exceed 150 meters (500ft) with consideration for electrical noise pickup and grounding practices.





Туре	Co	Color Codes				
	ANSI	IEC	JIS	(+)	(-)	
т				Copper	Constantan	
J				Iron	Constantan	
J				(Magnetic)	Constantan	
E				Chromel	Constantan	
к				Chromel	Alumel	
N				Chromei	(Magnetic)	
R				Platinum	Platinum, 13% Rhodium	
N				Nicrosil	Nisil	
S				Platinum	Platinum, 10% Rhodium	
В				Platinum,30% Rhodium	Platinum, 6% Rhodium	

ANSI, IEC & JIS Insulation Colour Coding & Magnet Check

Thermocouple grade wire has a brown outer jacket.

- Braided insulations (i.e., fiberglass) may have a colored tracer.
- Extruded insulations (i.e., PVC) will be a solid color.
- The RED conductor is always of negative polarity, As per ANSI and The WHITE conductor is always negative as per IEC.
- ANSI: American National Standards Institute, standard MC96.1.

Temperature Ratings of Insulation Materials

Material	Cont. Op. Temp Range C&F	
PVC - Polyvinyl Chloride	-40°C to 105°C (-40 to 221°F)	
NYL - Nylon	-51°C to 149°C (-60 to 300°F)	
FEP - Teflon	-68°C to 260°C (-90 to 500°F)	
TZL - Tefzel	-68°C to 260°C (-90 to 500°F)	
KAP - Kapton	-20°C to 316°C (-4 to 600°F)	
FGG - Fiberglass	0°C to 482°C (32 to 900°F)	
HFG - High Temp. Fiberglass	0°C to 704°C (32 to 1300°F)	
CFR - Ceramic Fiber	0°C to 1204°C (32 to 2200°F)	





ANSI Limits of Error for Thermocouple Grade Wire

ANSI Letter	Standard Limits of Error (whichever is greater)	Special Limits of Error (whichever is greater)		
Т	+/- 1.0°C(1.8°F) or +/- 0.75%	+/- 0.5°C(0.9°F) or +/- 0.4%		
J	+/- 2.0°C(4.0°F) or +/- 0.75%	+/- 1.1°C(2.0°F) or +/- 0.4%		
E	+/- 1.7°C(3.1°F) or +/- 0.5%	+/- 1.0°C(1.8°F) or +/- 0.4%		
K	+/- 2.2°C(4.0°F) or +/- 0.75%	+/- 1.1°C(2.0°F) or +/- 0.4%		
R&S	+/- 1.5°C(2.7°F) or +/- 0.25%	+/- 0.6°C(1.1°F) or +/- 0.1%		
В	+/- 0.5%			
Ν	+/-2.2°C(4.0°F) or +/-0.75%	+/- 1.1°C(2.0°F) or +/- 0.4%		

NOTE: Special quarter limits of error available upon request.

Operating Temperature Range for Thermocouple Wire

ANSI Letter	Range
т	-184°C (-300°F) to 371°C (700°F)
J 0°C (32°F) to 760°C (1400°F)	
E	0°C (32°F) to 871°C (1600°F)
K&N	0°C (32°F) to 1260°C (2300°F)
R&S	538°C (1000°F) to 1482°C (2700°F)

NOTE: Types R, S & B extension wire for Platinum thermocouples is Copper (+) and an Alloy of Copper (-).





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ANSI Limits of Error for Thermocouple Extension Wire Operating Temp. Range: 0°C (32°F) to 200°C (392°F)

ANSI Letter	Standard Limits of Error (whichever is greater)	Special Limits of Error (whichever is greater)		
TX	+/- 1.0°C (1.8°F)	+/- 0.5°C (0.9°F)		
JX	+/- 2.0°C (4.0°F)	+/- 1.1°C (2.0°F)		
EX	+/- 1.7°C (3.1°F)	+/- 1.0°C (1.8°F)		
KX	+/- 2.2°C (4.0°F)	+/- 1.1°C (2.0°F)		
RX & SX	+/- 5.0°C (9.0°F)	N/A		
BX	+/- 5.0°C (9.0°F)	N/A		
NX	+/- 2.2°C (4.0°F)	+/- 1.1°C (2.0°F)		

How to Specify Single & Multipair Wire & Cable

#TT

[1] - [2] -_____ -____

Conductor Gauge	Ansi Calibration	Ins. & Jacket Material	Options (Wire)	Options (Cable)
16 or 16S	T or TX	PVC	"L" - Spec. Limits	
18 or 18S	J or JX	NYL	of Error	
20 or 20S	K or KX	FEP	"B" - Stainless Steel	
24 or 24S	E or EX	TZL	Over braid	
30 or 30S	N or NX	KAP	"S" - Shield, Twisted	
	RX, SX, or BX	FGG	with Drain wire	
		HFG		
		CFR		

[1] - "S" - Stranded conductor, otherwise solid

[2] - "X" - Extension Grade, otherwise Thermocouple Grade

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Multipair Thermocouple Extension Cable

Add to Options in above catalogue number as follows:

- XPR "X" No. of twisted pairs (ie. 4PR is 4 pairs), cabled
- OVS Overall AI mylar shield with drain wire
- · IOS Individual pair and overall, AI mylar shield with drain wire
- SIA Steel (galvanized) interlocked armour, PVC jacket
- AIA Aluminum interlocked armour, PVC jacket
- UUL UL Approved for USA
- CUL UL Approved for Canada
- CSA CSA Certified
- FT4 Flame Test 4 rated outer jacket
- CHL Hazardous Locations rated
- 300 300 Volt insulation rating
- 600 600 Volt insulation rating
- SPE Other special features

Examples:

- #TT16S-K-FGG-B-Specifies #16-gauge stranded conductor, type K calibration, thermocouple grade, fibreglass insulation with stainless steel over braid, single pair wire
- #TT20-JX-PVC-6PR-IOA-CSA-FT4-300 Specifies #20-gauge solid conductor, type J calibration, extension grade, PVC insulation, 6 twisted pairs, individual & overall shield, CSA certified, Flame Test 4, 300V insulation rating, multipair cable

Registered Trade Names

- Kapton (KAP), Nylon (NYL), Teflon (FEP), Tefzel (TZL), Mylar ... Dupont Co
- Nextel (CFR) ... 3M Co.
- Chromel(K+), Alumel (K-) ... Hoskins Co.
- Alloy 11[®] & S -) ... Harrison Driver Harris
- Alloy 30-6 ... Carpenter Technology





Miniature Temperature sensor



- Available in thermocouple type J, K, E, N, T, RTD Pt100, Pt1000, Ni120 and Cu10 Ohms.
- A wide selection of sheath material to suit application requirement, 304ss, 316ss, 321ss, Inconel[®] 600, 800, Monel, etc.
- Sheath diameter is available from 0.040" to 0.750".
- · Grounded, Ungrounded and Exposed junction to suite application requirement.
- · Available with or without lead wire and connectors.





Miniature Temperature Sensor

Series TC40 & RTD40 Bayonet Style TC and RTD





Series EXT Thermocouple and RTD Extension wire



Thermocouple and RTD

Extension wire

(

	Bayonet Style Thermocouple and RTD		
	Flexible Armor Bayonet Probe		
Models	Rigid Probe Bayonet		
modele	Flexible Spring Bayonet Probe		
	Plastic Extrusion		
Application	Injection Moulding		
Application	Boiler		
	Chemical Industry		
	-200 ^o C to 700 ^o C		
Measuring Range	(Temperature may vary to selected type of sensor)		
Process Connection	NA		

Tube and Wire Thermocouple				
Insulated wire Thermocouple with exposed Junction				
Wire Thermocouple with SS TIP				
Wire Thermocouple with Ceramic Insulator				
Plastic Extrusion Injection Moulding Boiler				
Injection Moulding				
Boiler				
Chemical Industry				
-200 ^o C to 700 ^o C				
(Temperature may vary to selected type of sensor)				
NA				

Extension wire with Connector Armoured Extension wire with connector			
Plastic Extrusion Injection Moulding Boiler Chemical Industry			
-200 ^o C to 700 ^o C Temperature may vary to selected type of sensor)			

NA

Key Features:

- Available in thermocouple type J, K, E, N, T, RTD Pt100, Pt1000, Ni120 and Cu10 Ohms.
- A wide selection of sheath material to suit application requirement, 304ss, 316ss, 321ss, Inconel® 600, 800, Monel, etc.
- Sheath diameter is available from 0.040" to 0.750".
- Grounded, Ungrounded and Exposed junction to suite application requirement.
- Available with or without lead wire and connectors.

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Industrial Temperature Sensor

	Series TC60 Tube Skin Thermocouple	Series TC70 & RTD70 Industrial RTD and Thermocouple without extension
	Can On	
	Tube Skin Weld pad Style Thermocouple	RTD and Thermocouple without extension
Models	Tube Skin Thermocouple with Head Tube Skin with Head and Retractable Weld pad Tube Tube Skin Thermocouple Bare End Wire Tube Skin Thermocouple Replacement Element	Thermocouple and RTD Less thermowell Thermocouple and RTD with Threaded Thermowell Thermocouple and RTD with Flanged Thermowell Thermocouple and RTD with pipe well
Application	Oil & Gas Chemical Processing Ovens and Heaters Heat Exchangers Boiler Tubes	Oil & Gas Chemical Processing Ovens and Heaters HVAC Food and Pharma Metal Processing
Measuring Range	-200 ^o C to 110 ^o C (Temperature may vary to selected type of sensor)	-200 ^o C to 1250 ^o C (Temperature may vary to selected type of sensor)
Process Connection	Adjustable Fitting 1/8" NPT to 1/2" NPT, G1/2 Fixed Bushing 1/8" NPT to 1.0" NPT, G1/2, G1	Adjustable Fitting 1/8" NPT to 1/2" NPT, G1/2 Fixed Bushing 1/8" NPT to 1.0" NPT, G1/2, G1

Key Features:

- Available in type J, K, E, N, T, RTD Pt100, Pt1000, Ni120 and Cu10 Ohms.
- A wide selection of sheath material to suit application requirement, 304ss, 316ss, 321ss, Inconel® 600, 800, Monel, etc.

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- Sheath diameter is available from 0.040" to 0.750".
- Grounded, Ungrounded and Exposed junction to suite application requirement.
- Available with or without lead wire and connectors.

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Industrial Temperature Sensor

	Series TC80 & RTD80 Industrial RTD and Thermocouple with Nipple Union extension	Series TC90 & RTD90 Remote Mount RTD and Thermocouple Assemblies
	Sold and a second	
Models	Thermocouple and RTD Less thermowell Thermocouple and RTD with Threaded Thermowell Thermocouple and RTD with Flanged Thermowell Thermocouple and RTD with pipewell	Thermocouple and RTD with remote head Mount Can be ordered with Thermowell
Application	Oil & Gas Chemical Processing Ovens and Heaters HVAC Food and Pharma Metal Processing	Oil & Gas Chemical Processing Ovens and Heaters HVAC Food and Pharma Metal Processing Excellent product for remote installation of termination head.
Measuring Range	-200 ^o C to 1250 ^o C (Temperature may vary to selected type of sensor)	-200 ^o C to 1250 ^o C (Temperature may vary to selected type of sensor)
Process Connection	Adjustable Fitting 1/8" NPT to 1/2" NPT, G1/2 Fixed Bushing 1/8" NPT to 1.0" NPT, G1/2, G1	Adjustable Fitting 1/8" NPT to 1/2" NPT, G1/2 Fixed Bushing 1/8" NPT to 1.0" NPT, G1/2, G1

- Available in type J, K, R, B and S.
- A wide selection of sheath material to suit application requirement, Siliocne Carbide, Alumina, Mullite, Sailon and Sintered Silicone carbide.
- Sheath diameter is available from 1/4" to 1.0".
- Grounded, Ungrounded and Exposed junction to suite application requirement.
- Available with or without lead wire and connectors.





Industrial Temperature Sensor

Series TC100 Industrial Thermocouple with Ceramic Protection Tube		Series TC200 Industrial Thermocouple with Dual Ceramic Protection Tube		Series TC300 Industrial Thermocouple with Ceramic Protection 90 Degree Angle
		Cree as		
Models	Ceramic Protection tube without process threads • With Threaded Process Connection • With Flanged Connection	Ceramic Protection tube without process threads • With Threaded Process Connection • With Flanged Connection		 Ceramic Protection tube without process threads With Threaded Process Connection With Flanged Connection
Application	Heating Furnace High Temp Ovens Molten Metal Furnace Kiln Furnace Heat Treatment	Heating Furnace High Temp Ovens Molten Metal Furnace Kiln Furnace Heat Treatment		Heating Furnace High Temp Ovens Molten Metal Furnace Kiln Furnace Heat Treatment
Measuring Range	0 ^o C to 1500 ^o C (Temperature may vary to selected type of sensor)	0 ^o C to 1500 ^o C (Temperature may vary to selected type of sensor)		0 ^o C to 1500 ^o C (Temperature may vary to selected type of sensor)
Process Connection	Fixed Bushing 1/4" NPT to 1.5" NPT, G1/2, G1 Flange: Adjustable Floor Flange Threaded Flange	Fixed Bushing 1/4" NPT to 1.5" NPT, G1/2, G1 Flange: Adjustable Floor Flange Threaded Flange		Fixed Bushing 1/4" NPT to 1.5" NPT, G1/2, G1 Flange: Adjustable Floor Flange Threaded Flang

- Available in type J, K, R, B and S.
- A wide selection of sheath material to suit application requirement, Siliocne Carbide, Alumina, Mullite, Sailon and Sintered Silicone carbide.
- Sheath diameter is available from 1/4" to 1.0".
- Grounded, Ungrounded and Exposed junction to suite application requirement.
- Available with or without lead wire and connectors.





Temperature Sensor for Electric Motor



- Available in thermocouple type J, K, E, N, T, RTD Pt100, Pt1000, Ni120 and Cu10 Ohms.
- A wide selection of sheath material to suit application requirement, 304ss, 316ss, 321ss, Inconel[®] 600, 800, Monel, etc.
- Sheath diameter is available from 0.040" to 0.750".
- Grounded, Ungrounded and Exposed junction to suite application requirement.
- Available with or without lead wire and connectors.





Temperature Sensor for Electric Motor

Series BTC & BRTD Bearing Thermocouple, RTD elements & Assemblies



Models	Standard Copper Tip Cut to length style		
Models	With Connection Head and Mounting fitting		
Application	Bearing temperature Surface Temperature& Other Industrial Applications		
Measuring Range	50° C to 260° C		
	(Temperature may vary to selected type of sensor)		
	Adjustable Fitting		
Process	1/8" NPT to 1/2" NPT, G1/2		
Connection	Fixed Bushing		
	1/8" NPT to 1.0" NPT, G1/2, G1		

- Available in thermocouple type J, K, E, N, T, RTD Pt100, Pt1000, Ni120 and Cu10 Ohms.
- A wide selection of sheath material to suit application requirement, 304ss, 316ss, 321ss, Inconel® 600, 800, Monel, etc.
- Sheath diameter is available from 0.188", 0.215" and 0.250"
- Grounded, Ungrounded and Exposed junction to suite application requirement. Available with or without lead wire and connectors.





Food and Pharma Temperature Sensor



Key Features:

- Available in RTD Pt100, Pt1000, Ohms.
- A wide selection of sheath material to suit application requirement, 304ss, 316ss, 321ss, Inconel® 600, 800, Monel, etc.
- Sheath diameter is available from 0.040" to 0.750".
- Grounded, Ungrounded and Exposed junction to suite application requirement.
- Available with or without lead wire and connectors.

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Food and Pharma Temperature Sensor

Series HH Compact RTD and TC with Handle



	Compact RTD with Handle		
Models	Standard RTD output with M12 Connector Standard RTD output with Extension Cable and connector		
Application	General Temperature measurement. Food Processing Other application		
Measuring Range	-200 ^o C to 260 ^o C (Temperature range may vary to selected type of sensor)		
Process Connection	NA		

- Available in RTD Pt100, Pt1000, Ohms.
- Available with Plastic and Stainless-steel handle.
- Sheath diameter is available from 0.125" to 0.375".
- Available with or without lead wire and connectors.





Thermowell and Pipe Well

	Machined Bar stock Thermowell	Welded Flange Bar stock Thermowell	Pipe Well
			Section of the sectio
	Threaded Bar stock Thermowell	Welded Flange Thermowell	Metal and Ceramic Protection Wells
Models	Straight Shank Threaded Well Tapered Shank Threaded Well Stepdown Threaded Thermowell Welding Socket Thermowell	Straight Shank Flanged Well Tapered Shank Flanged Well Stepdown Flanged Thermowell	Ceramic Protection Well with Threaded Connection Metal Protection Well Threaded Metal Protection Well Flanged
Application	General Temperature measurement Oil and Gas Chemical Processing Metal Procession Other application	General Temperature measurement Oil and Gas Chemical Processing Metal Procession Other application	General Temperature measurement Oil and Gas Chemical Processing Metal Procession Other application
Process Connection	Various as Required by Thermowell Design	Various as Required by Thermowell Design	Various as Required by Pipe Well Design
Approvals	CRN	CRN	CRN

Key Features:

- Wide selection of material o suite application.
- Bore to Suite Sheath diameter is available from 0.125" to 0.375".
- CRN Number for all Canadian Province and Canada.
- Available NACE Certification on request.
- Internal and External Pressure testing.

TempoTech Controls



Multipoint Temperature Sensor Assemblies

	Multipoint Sensor Assembly Free Hanging Style	Miniature Multipoint Sensor Assemblies	Flexible Multipoint Sensor Assembly
Application	Oil & Gas Chemical Processing Ovens and Heaters Heat Exchangers Boiler Tubes	Oil & Gas Chemical Processing Ovens and Heaters Heat Exchangers Boiler Tubes	Oil & Gas Chemical Processing Ovens and Heaters
Approvals	CRN for Protection Well (On Request)	NA	NA

- Wide selection of material o suite application.
- Can be customized to suit application.
- CRN Number for all Canadian Province and Canada for Protection well.
- Available NACE Certification on request for Protection wells.





Thermocouple and RTD Connectors



Instrument Cable with M8 and M12 Circular Connector

M8 and M12 Circular Connectors





Process Instruments and Transmitters



Data Loggers



Loop Powered



Temeprature Controllers



Head mount Transmitter



DIN Rail Mount Transmitter and Signal Conditioner



Loop Powered Indicators







Wireless Data Logger



Tag Temp Data Logger



Tag Temp Data Logger



Compact Transmitter with Display



Tag Temp Data Logger



Submersible Level Transmitter







Wire and Cable

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